

DS Smith | Packaging Division Germany & Switzerland

Food Packaging Forum

08.10.2015 - Christoph Sorg

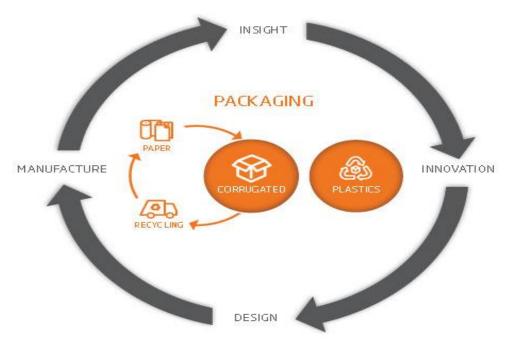
The Power of Less*

About us

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- Our capabilities
 Packaging | Recycling | Paper | Plastics
- Founded in 1940 by the Smith brothers in London
- Listed on the London Stock Exchange



We deliver value by bringing our packaging, paper, recycling and plastics operations together, allowing us to see the bigger picture.

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Our customers















































Sustainability within DS Smith

Sense of responsibility and sustainability are very important for us.

Our responsible **corporate governance** includes:

- Our impact on nature
- Our economic relationships
- Our social responsibility



Measuring migration from FCM in the case of corrugating packaging



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Legal compliance

Food contact, essential requirements

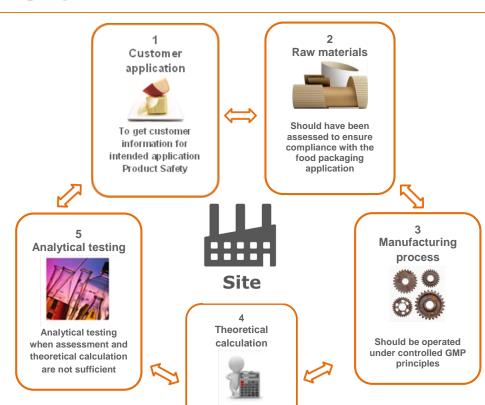
Responsible paper sources - always

Supply based on ethical practices



- 1. European Framework Regulation (EC) No 1935/2004
- 2. Good Manufacturing Practice Regulation (EC) No 2023/2006
- 3. The REACH regulation (EC) No 1907/2006 on materials and articles
- 4. European Council Directive 94/62/EC 20th December 1994, specifically the heavy metals section

Risk assessment



To avoid unnecessary costly testing - basic studies to predict

migration profile



Why do we need analytical testing?

To demonstrate compliance with regulations

To issue Certificates of Compliance (CoC)

To support our risk assessment work

- To support industry initiatives and participate to European discussions
- When theoretical calculations are not conclusive

Overall & Specific migration testing

Up to 43 % of overall DS Smith production is for food packaging

- But only 1-2% is packaging in direct contact with foodstuff
- So the majority of food contact packaging are indirect contact

 Tenax migration is a common migration technique to assess the effect of Paper & Board packaging on foodstuff

Expert laboratory

Close collaboration with external laboratories for analytical testing

Independent & accredited laboratories – well recognised in Europe

Provides third parties certificates

Migration topics

Migration potential coming from:

- Total supply chain of all food raw materials
- Raw materials in corrugated board like paper, glue, ink, adhesives, ...
- Transport and protection materials

Migration potential depending on:

- Life time / Contact time / Temperature
- Surface interactions
- Functional barriers

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Thank You

Merci

Grazie

Danke

Gracias

Tack

Tak

Köszönöm

Dziękuję

Děkuji

Kiitos

Dank je

The Power of Less®